# CRITICAL LESSONS FROM THE IMPLEMENTATION OF LARGE-SCALE AI TECHNOLOGIES

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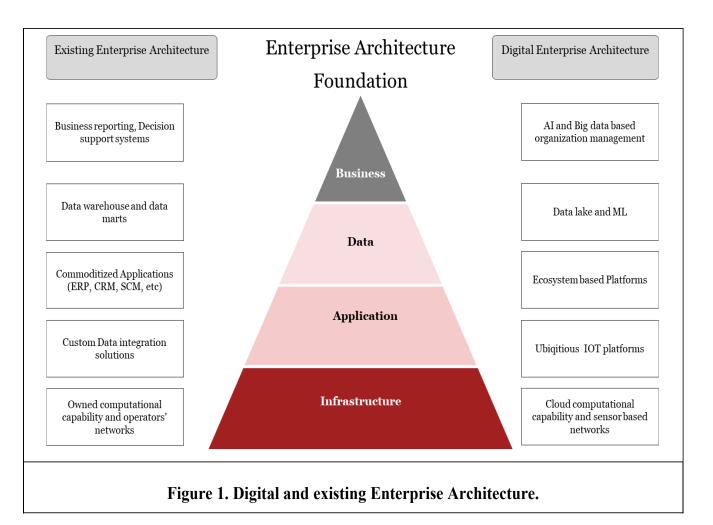
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# **IEC** UNLOCKING AI'S VALUE: AI-DRIVEN BUSINESS IMPACT

- Digitalization has not fully delivered expected productivity and economic gains.
- Al investments show unclear returns, with some cases of decreased productivity due to high costs.
- A critical mass of new technologies, including AI, is needed for significant business impact.
- Existing siloed enterprise architecture limits integration and causes the fragmented accumulation of knowledge and new technologies (intangible capital).
- For digital and AI technologies to make an impact on business, intangible capital needs to be accumulated across all levels of the new digital enterprise architecture.





# **RESEARCH OBJECTIVES**

- Research Question and Methodology
  - Evaluates key factors impeding large-scale digitalization programs
  - Focuses on AI as a lever to improve productivity and ROI
- Hypothesis intangible capital to be accumulated for Al implementation success
  - Organizational resistance impacts Al implementation
  - Business processes and managerial competency are crucial
  - Accumulating AI knowledge is essential
- Al Solutions and Productivity
  - Transformation of lower layers of EA to digital state is necessary
  - Enables knowledge-based intangible capital for business layer





# **METHODOLOGY OVERVIEW**

- Qualitative Case Study Approach
  - Focus on companies investing in digital solutions
  - Selected nine enterprises from various industries
- Data Gathering Phase
  - In-depth interviews with C-level representatives
  - Questions on digital and AI program plans and results
  - Discussion on critical factors during implementation
- Analysis Phase
  - Summarized digital transformation programs
  - Presented projects along industry-specific value chains
  - Synthesized factors impacting program implementation
- Key Impediments and Recommendations

# **IEC** ACADEMIC LITERATURE - FACTORS INFLUENCING AI ADOPTION

# Brynjolffson: Al Intangible capital stems from

- New business models
- Organizational structures
- Processes

Complement technology by fostering decentralized decisionmaking, self-managing teams, and expanded job roles

# Loonam: 4 elements of Intangible capital

- Strategies
- Customer experience
- Technological integration
- Organizational culture and processes.

# Chen: TOE based factors for AI adoption

- Managerial support motivator to drive organizational and technological changes
- Compatibility ensures AI solutions align with the organization's needs and culture.
- Complexity affects how easily AI can be implemented
- The relative advantage of AI I.e. terms of cost and efficiency improvements
- External factors, e.g. government regulation
- Vendor partnerships due to the limited internal AI expertise.
- Managerial capability enabler to motivate teams and adapt to fast-developing AI technologies

# Hamm and Klessel: important factors for AI implementation

- Organizational Drivers: Top management support, technical skills, and resources are critical for digital transformation.
- Technological Factors: IT infrastructure compatibility, AI advantages, and quality data are essential for success.
- External Factors: Market competition and government regulations drive digital transformation efforts.

# **IEC** CASE 1: ENERGY GENERATION HOLDING

#### Project Overview

- Initiated by a large energy holding in Eastern Europe
- Aimed at automating generation plants

## Objectives

- Improve equipment reliability with precise data and automation
- Optimize costs by managing fuel consumption using AI

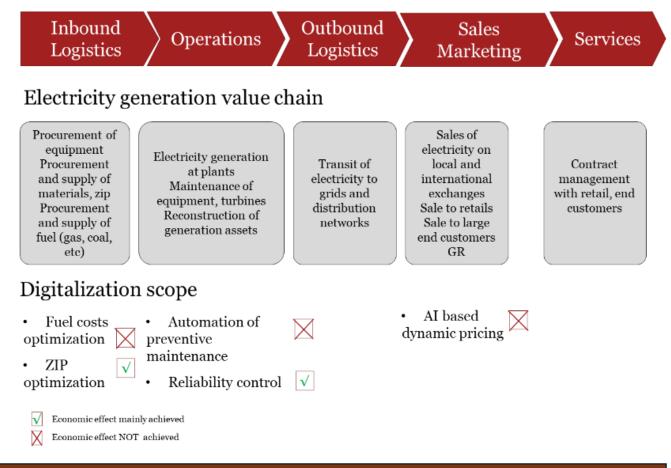
#### Expected Economic Benefits

- Fuel savings
- Optimized preventive maintenance
- Projected returns on investment in years 3-4

#### Investment Costs

Allocated to infrastructure and data management

## **Overall Value Chain**



Despite significant investments and partial automation success, the project has failed to deliver economic returns due to fragmented implementation, lack of data integration, and insufficient managerial skills to drive necessary process changes.

**IEC** CASE 2: ENERGY GRID AND DISTRIBUTION HOLDING

#### Smart Grid Project Overview:

- Automating regional electricity distribution networks.
- Energy monitoring, automate power centers, and launch a management system for the regional distribution network.

#### Objectives:

- Improve equipment reliability and optimize maintenance costs.
- Reduce energy losses and manage peak/off-peak network loads based on customer demand.

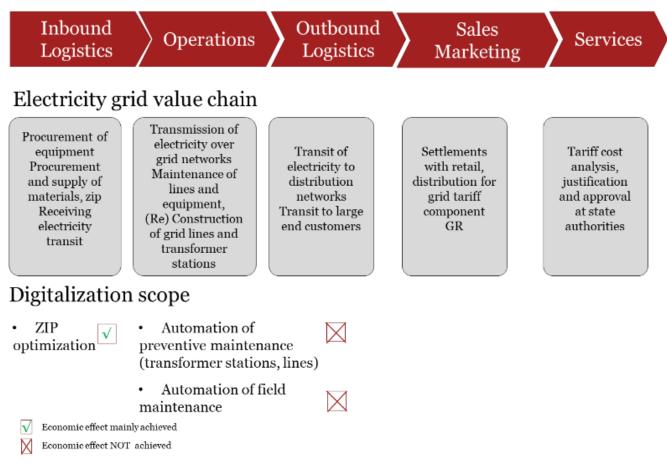
#### Expected Economic Benefits:

- Real-time decision making with telematics and AI in network operations.
- Improved monitoring functionality

#### Investment Costs:

- Infrastructure, platform, and application layers to enable ZIP optimization and preventive maintenance.
- Additional investments were required due to underestimating the complexity of AI and data integration for real-time management.

# **Overall Value Chain**



After five years, economic benefits are seen in infrastructure upgrades, while Big Data and AI remain in pilot mode due to the need for organizational changes despite strong managerial motivation and support.



#### Project Overview:

• Raw material monitoring, fleet management, and a crop-growing intensification system using big data and Al.

## Objectives:

- Automate raw material monitoring to reduce waste.
- Improve fleet management efficiency.
- Enhance crop management with Al-driven recommendations based on data like weather, soil, and seed quality.

## Expected Economic Benefits:

#### Savings of up to 20% in raw material costs.

- Improved fuel efficiency and equipment workload via fleet management.
- Increased crop productivity through precise AI-based decisionmaking

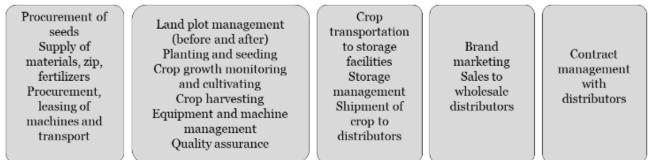
#### Investment Costs:

>\$30M in IoT infrastructure, AI development, and data integration

# **Overall Value Chain**



# Agriculture: beet growing value chain



# Digitalization scope

- Automation of transport  $\sqrt{}$  management
- Digital recommendations and automation of decision making on planting, harvesting, cultivating, storing

The agro-company's market-driven AI initiatives achieved limited benefits due to underestimated complexity and lack of organizational changes.

**IEC** CASE 4: SMART CITY

#### Project Overview:

- Smart city initiatives to improve security, safety, and city economics.
- Focused on transport management, city infrastructure, and utility monitoring.

## Objectives:

- Implement intelligent traffic routing to reduce congestion and accidents.
- Increase vehicle speed and improve public transport and parking systems.

## Expected Economic Benefits:

- Minimize traffic congestion and enhance road safety.
- Improve real-time traffic management using AI and integrated data from various transport systems.

#### Investment Costs:

- Significant investments in infrastructure, including 90,000 road cameras, GPS-equipped vehicles, and IoT-linked telematics.
- Development of mobile and management apps for public transport, smart parking, and traffic management systems.

# **Overall Value Chain**



# Smart city: traffic management value chain

| Procurement of:<br>video<br>surveillance<br>equipment,<br>Infrastructure<br>(sensors, traffic<br>lights, software,<br>etc)<br>Zip supply | Operating center of<br>traffic management:<br>control, monitoring and<br>corrective actions<br>Management of video<br>and data flows<br>Data storage<br>management<br>Reaction on incidents | Supply of data<br>to end users | Image of trafiic<br>mgt system<br>promotion<br>Government<br>relations | End-user<br>request<br>management<br>State authority<br>request mgt |
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# Digitalization scope

- Public transport monitoring
- Smart parking
- Adaptive traffic light mgt
  - Real time video surveillance
- Overall automated traffic management including  $\bigvee$  incident reaction, corrective actions

Despite strong funding and regulatory support, the city's automated traffic system faced delays and complexity, leading to simpler, more publicly explainable solutions.

# **IEC** SYNTHESIS OF AI ADOPTION FACTORS

| Mng<br>Supp | Mng<br>capability    | Compatibility   | Complexity   | Relative adv   | Gov reg   | Vend<br>supp  |
|-------------|----------------------|---|--|--|---|---|
| •           |                      |   | 0  |  |   | O   |
| •           | O                    | •   | 0  | •  |   | O   |
| •           | Ð                    | O   | 0  | •  | N/A   | •   |
| •           | O                    |   | 0  | •  | •   | J   |
|             | tor had both positiv | e and negative impacts, v   | vas not crucial for ac                                   | hieving results; •                                       | -   | •   |
|             | Factor had           | <ul> <li>Factor had crucial negative impults; 0 - Factor had both positive</li> </ul> | <ul> <li>A A A A A A A A A A A A A A A A A A A</li></ul> | <ul> <li>A A A A A A A A A A A A A A A A A A A</li></ul> | Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       Image: Constraint of the system         Image: Constraint of the system       Image: Constraint of the system       I | Image: Construction of the construc |

- Digitalization projects met timelines and budgets but achieved only 20-30% of expected returns, while advanced AI systems struggled due to data gaps and complexity.
- Success was hindered by underestimated complexity, misalignment with business needs, and insufficient management capabilities for organizational changes



Effectiveness of Digitalization

- Typically focused on automating existing operations
- Proves effective for transactional routine functions

Underestimated Complexity:

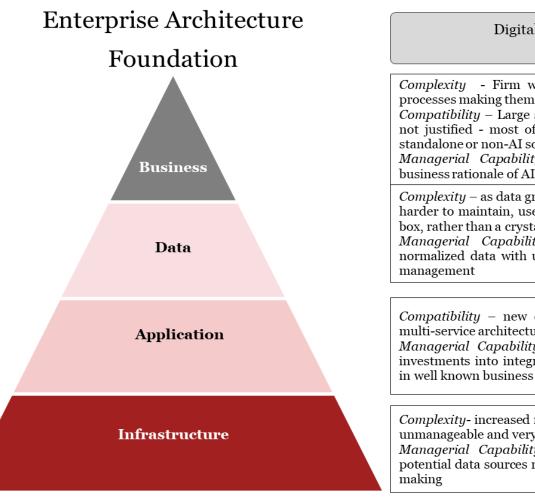
 Management consistently underestimated the complexity of AI integration, leading to implementation challenges across organizational processes and decision-making.

Lack of Compatibility:

 Large-scale AI implementations were often unjustified, with many needs better addressed by non-AI solutions, causing misalignment with business and social requirements.

Inadequate Managerial Capability:

 Top management lacked the ability to effectively assess AI's business rationale, resulting in poor decision-making and failure to support required organizational changes.



**Digital Enterprise Architecture** Complexity - Firm wide AI based automation overcomplicates processes making them not transparent *Compatibility* – Large scale AI implementation in many cases was not justified - most of requirements can be addressed by either standalone or non-AI solutions Managerial Capability – Management lack transparency or business rationale of AI proposed recommendations *Complexity* – as data grows in volumes and data sources it becomes harder to maintain, use and manage. It becomes more like a black box, rather than a crystal ball Managerial Capability - sufficient investments into nonnormalized data with unclear business output are constrained by Compatibility - new demands on app flexibility requires agile multi-service architecture Managerial Capability - business management tend to limit investments into integration and platform layers, rather investing in well known business functionality Complexity- increased number of infrastructure components create unmanageable and very expensive environment Managerial Capability - underestimation of the number of potential data sources required for business processes and decision